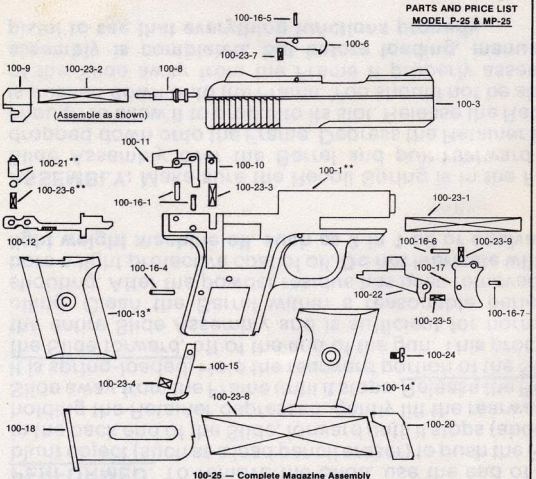

100-25 — Complete Magazine Assembly

Note: Add $2.00 and handling with your parts order.
Send money order or check. 3 week delay on orders paid with a personal check.
Sorry, no C.O.D. orders accepted.
California residents add 6½% sales tax.
Always specify the color and serial number of your gun.

PARTS AND PRICE LIST
MODEL P-25 & MP-25

PART NO.	NAME	PRICE
100-1	FRAME**	$18.60
100-3	SLIDE	14.95
100-6	EXTRACTOR	2.40
100-8	FIRING PIN	2.90
100-9	RETAINER	3.50
100-10	SEAR ASS'Y.	3.50
100-11	CAM	3.50
100-12	SAFETY SLIDE	2.80
100-13	LEFT GRIP*	3.40
100-14	RIGHT GRIP*	3.40
100-15	MAGAZINE CATCH	2.90
100-16-1	RETAINER PIN	.75
100-16-1	CAM PIN	.75
100-16-4	CATCH PIN	.75
100-16-6	PIVOT PIN	.75
100-16-7	TRIGGER PIN	.75
100-16-5	EXTRACTOR PIN	.75
100-17	TRIGGER	3.50
100-18	MAGAZINE BODY	4.60
100-20	FOLLOWER	.60
100-21	PLUNGER OR BALL**	
100-22	DISCONNECTOR	2.90
100-23-1	RECOIL SPRING	1.80
100-23-2	STRIKER SPRING	1.25
100-23-3	SEAR SPRING	.75
100-23-4	CATCH SPRING	.75
100-23-5	TRIGGER SPRING	.75
100-23-6	PLUNGER SPRING**	
100-23-7	EXTRACTOR SPRING	.75
100-23-8	MAGAZINE SPRING	1.70
100-23-9	RETURN SPRING	.75
100-24	GRIP SCREWS (2)	.75
100-25	COMPLETE MAG.	6.90
100-26	INSTRUCTIONS***	
100-27	CATALOG SHEET***	

NOTES:
* SPECIFY EITHER WALNUT OR SIMULATED IVORY.
** FRAMES, SAFETY BALL, PLUNGER AND SPRING ARE REPLACED AT FACTORY ONLY.
*** INSTRUCTION SHEETS ARE SUPPLIED WITH EACH PISTOL AND ARE AVAILABLE FREE OF CHARGE FOR THE ASKING.

PARTS & PRICES SUBJECT TO CHANGE WITHOUT PRIOR NOTICE

• CAUTION •

For your safety, and that of others, we strongly recommend that you do not store, carry or handle this, or any other, firearm with a cartridge in the barrel until you are ready to shoot. A cartridge from the Magazine supply can be placed in the barrel, ready to shoot, in about the same length of time as required to move the Safety Slide from the "Safe" (S) position to the "Fire" (F) position. **Magazine capacity is six cartridges.**

BE CAREFUL!

• NOTICE TO CUSTOMER •

Reloaded ammunition, or any other soft leaded ammunition, may not function or feed properly in the Raven .25 cal. pistols. This pistol is designed for standard factory loaded, copper jacketed, **"HARD BALL"** type ammunition. **Never oil or lubricate ammunition.** Oils can penetrate the ammunition causing it to misfire or malfunction.

This pistol was test-fired before shipment. If you experience **"FEED"** problems, **RE-READ THE LOADING INSTRUCTIONS** and try another brand of ammunition before returning the pistol for repair. When returning your pistol for repair, send it postage prepaid. Include $2.00 for return postage and handling.

RAVEN ARMS

1300 BIXBY DRIVE
INDUSTRY, CALIF. 91745

INSTRUCTIONS

PISTOL, MODELS P-25 & MP-25

VERY IMPORTANT!
THESE INSTRUCTIONS MUST BE CAREFULLY READ AND NOTED.

ALL FIREARMS ARE DANGEROUS
PLEASE BE CAREFUL

We provide reasonable care in the manufacture of this pistol, but assume no responsibility for its care, handling, use or misuse.

Never point your pistol at anything you don't intend to shoot. Never place your finger on the trigger until you are ready to shoot the pistol.

CAUTION: We strongly advise that you familiarize yourself with all the mechanism of this, or any gun, before putting any ammunition into it. Before loading or firing this pistol, make sure there are NO OBSTRUCTIONS in the Barrel and wipe away all grease and foreign materials from its bore.

SAFETY: The Safety is conveniently located in the top of the left-hand grip. By sliding the Safety forward as far as possible to the letter "F", the pistol is in "firing" position. By sliding the Safety fully to the rear of the pistol, the letter "S" wiil indicate the pistol is in the "safe" position.

DRY FIRING: Repeated "Dry-Firing" of this pistol can cause the Firing-pin to break. Failure of this pistol to fire or eject is normally caused from a broken Firing-pin. The Firing-pin can be changed without the use of tools. Follow the **DISASSEMBLY** instructions, as outlined in this Instruction Manual.

LOADING THE PISTOL: After loading your Magazine, insert it into the bottom of the pistol handle and push it into the pistol as far as possible. When fully inserted, the Magazine Catch will hook over the bottom of the Magazine and hold it in its proper position. Take the pistol in one hand with a firm grip, making sure your fingers are not touching the trigger. **Point Your Pistol in a Safe Direction** and with your other hand firmly grasp the serrated portion of the Slide and pull it as far rearward as it will go. **RELEASE THE SLIDE FROM IT'S REARMOST POSITION ALLOWING IT TO GO FORWARD OF IT'S OWN ACCORD.** This procedure places the first cartridge into the chamber and the gun is ready for firing. Subsequent feeding and ejection operations are performed automatically until the pistol is empty. **NOTE: Unless the pistol is already cocked, the Safety must be in the "Fire" (F) position before the pistol can be cocked or loaded from the Magazine supply.**

CAUTION: UNLOAD YOUR PISTOL IF YOU DO NOT INTEND TO SHOOT IMMEDIATELY.

UNLOADING WITHOUT FIRING: Always point your pistol in a safe direction and move the Safety to Safe ("S") position before attempting to unload your pistol. To unload unfired cartridges move the Magazine Catch rearward until the Magazine can be pulled from the pistol. **AFTER THE MAGAZINE IS REMOVED, PULL THE SLIDE TO THE REAR TO REMOVE THE CARTRIDGE FROM THE BARREL CHAMBER. As a safety precaution, always check the Barrel chamber visually by holding the Slide back and looking into the Slide, Chamber and Magazine cavities.**

DISASSEMBLY: THE PISTOL MUST BE IN UNLOADED, UN-COCKED CONDITION BEFORE TAKE DOWN CAN BE PERFORMED. To remove the Slide, use the end of your finger or a blunt object (such as a lead pencil eraser) to push the Retainer, located in the back end of the Slide, forward until it stops (about ¼ inch). While holding the Retainer depressed, gently lift the rearward portion of the Slide away from the Frame until it stops. Release the Retainer gently as it is spring-loaded. Hold the rearward portion of the Slide up and push the Slide forward, off of the end of the gun. This proceedure removes the entire Slide Assembly and is sufficient for normal cleaning and oiling. Clean the Barrel within a reasonable period of time after shooting. After the powder residue has been removed, give the Barrel bore a light protective coat of oil. **Do not lubricate with anything but a light weight machine oil, such as 3 in 1 oil or equivalent.**

ASSEMBLY: Make sure the Recoil Spring is in the Frame. Place the Slide Assembly over the Barrel and pull rearward until it can be dropped down onto the Frame. Depress the Retainer into the Slide far enough to allow it to drop into its slot. Release the Retainer after Slide is pushed down onto the Frame. You should not be able to lift the rear of the Slide away from the Frame if properly assembled. **After the assembly is completed, but before loading, manually operate the pistol to see that everything functions properly.**